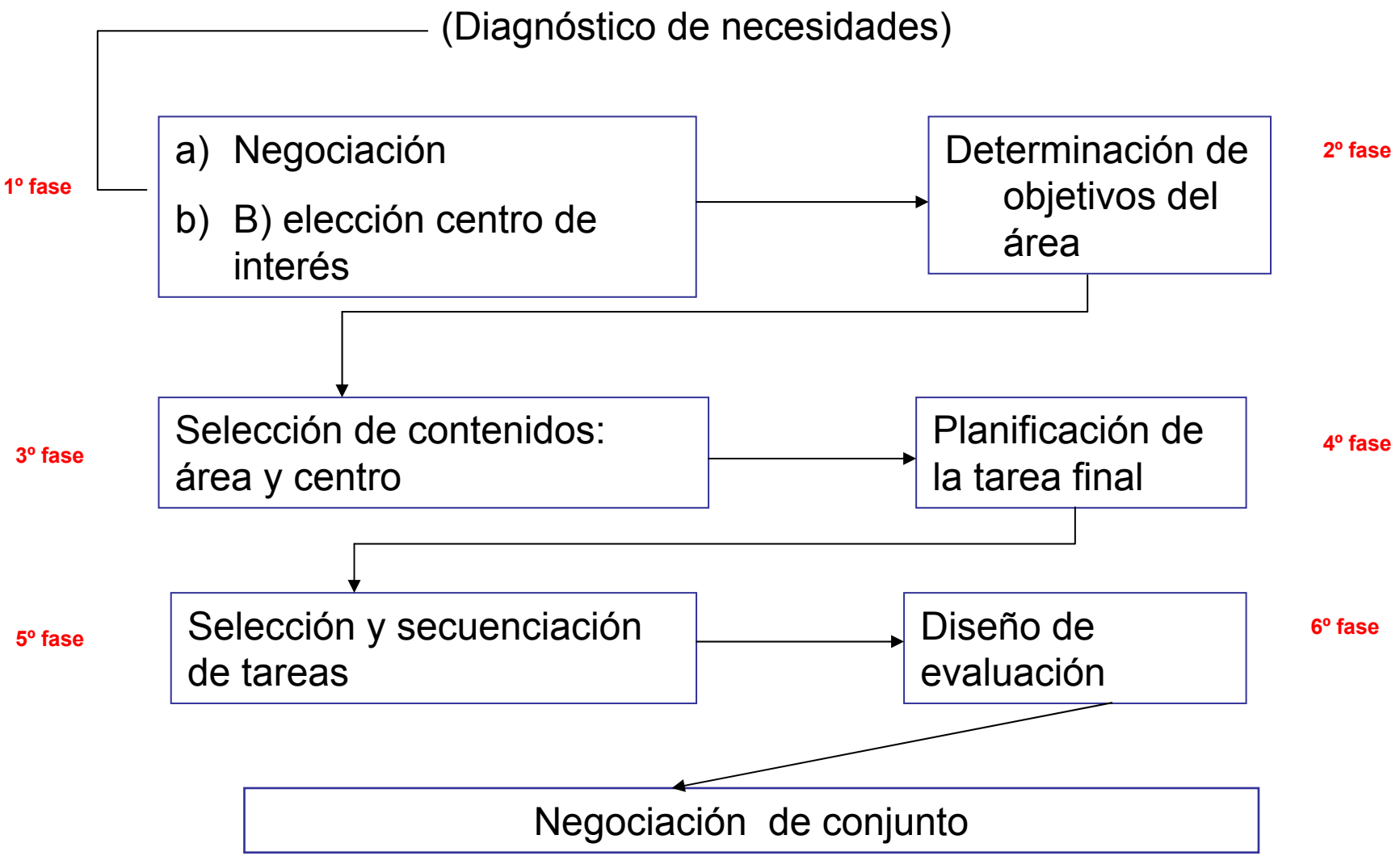Fases del diseño de una Unidad